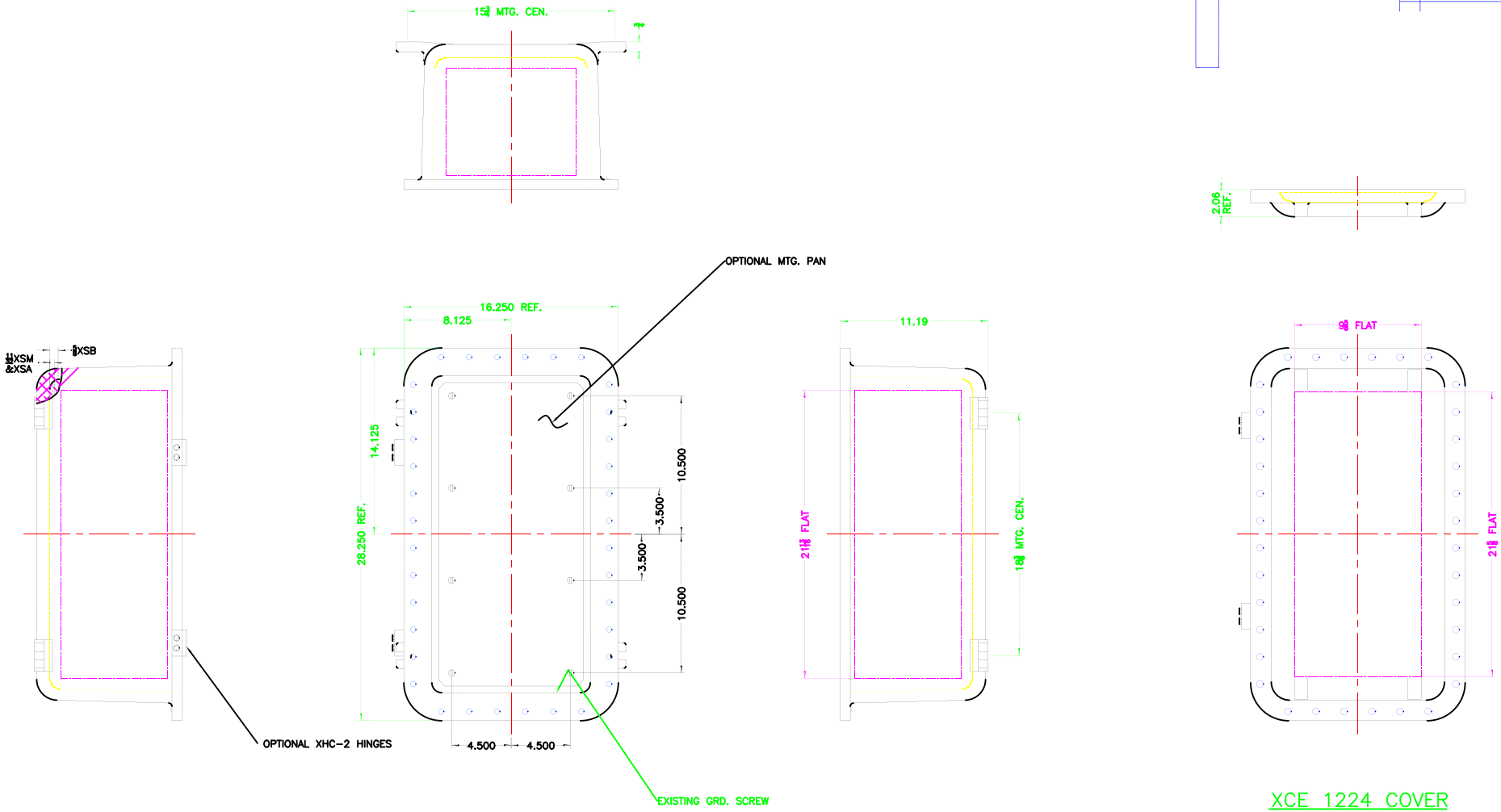
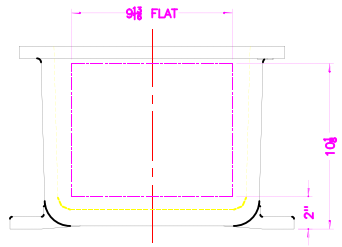
REV	REVISION	BY	ECN	DATE





XCE 1224 COVER

NOTES:

COVER DRILLING ALLOWABLE IN XCE ONLY

1. MINIMUM SPACING FROM CENTER OF OPERATOR TO NEAREST FLAT IS $1\frac{1}{16}$.
2. MINIMUM SPACING BETWEEN $\frac{3}{4}$–14 NPSM OPERATOR CENTERS IS 3 FOR THIS ENCLOSURE.
3. MAXIMUM NUMBER OF OPERATORS IS 21.
4. DIMENSION FROM CENTER LINES OF COVER FOR OPERATORS.
5. DIMENSION FROM CENTER LINE AND BACK OF MTG. LUG FOR CONDUIT.
6. FOR MTG. ENCLOSURE USE $\frac{1}{4}$ BOLT.

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
CRIT TOLERANCES ON DIMENSIONS ARE ±.010 UNLESS OTHERWISE SPECIFIED.
FILLET ON CORNER RADII 1/8"
DRAFT 1 1/2°
FINISH 63 RMS
ANGLES ± 1°
MACHINE TOLERANCES ON DWGS. SCALE NOT UNDERSIZE SPECIFIED.
± .125 .XXX ± .010"
FILLET .XXX ± .005"
FINISH MACH. .XXX"–.010" R. or 45°
ANGLE ± 0–30'
CORNER END STRUCTURE HOLES NOT THROUGH
DRILL 0°–2°
REAM 0°–30'–1°

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Enclosure Systems Cable Accessories

NOTICE TO PERSONS RECEIVING THIS DRAWING
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MATERIAL
FINISH: TUMBLAST
CAT NO: XCE/XJF 122410

TITLE: MODIFIED XCE/XJF 122410 ENCLOSURE FOR

DRAWN BY	DDH	DATE	11–12–01
ENG APPROVAL		PLOT SCALE	1=4
MFG APPROVAL		DWG SIZE	D
DWG NO		SHT	1OF1
		REV	