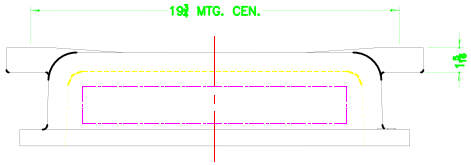
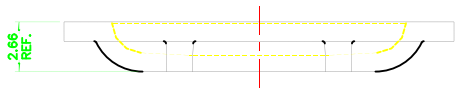
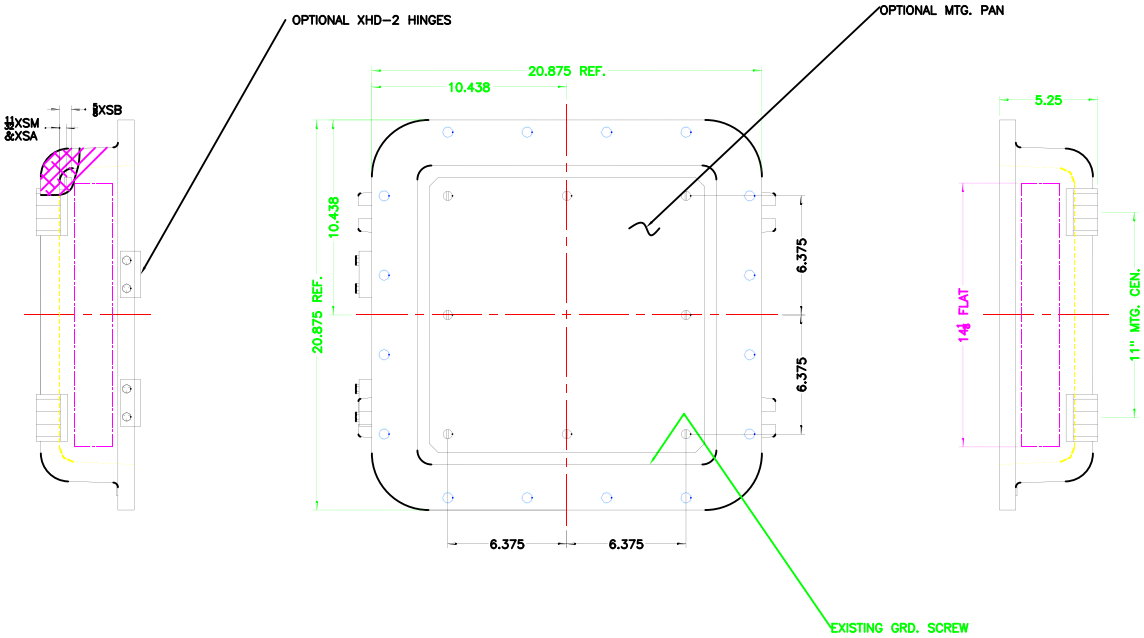
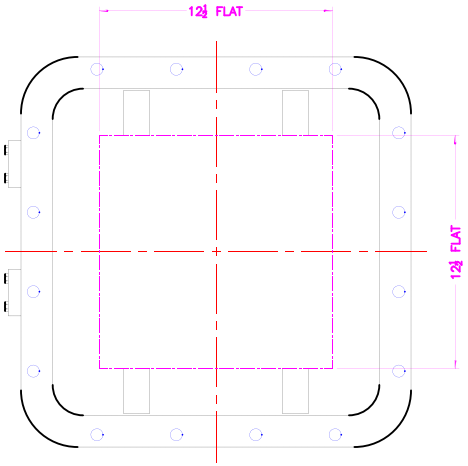
REV	REVISION	BY	ECN	DATE

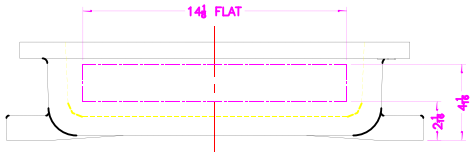








XCE 1616 COVER



COVER DRILLING ALLOWABLE IN XCE ONLY

NOTES:

1. MINIMUM SPACING FROM CENTER OF OPERATOR TO NEAREST FLAT IS 1 1/16.
2. MINIMUM SPACING BETWEEN ¾–14 NPSM OPERATOR CENTERS IS 3½ FOR THIS ENCLOSURE.
3. MAXIMUM NUMBER OF OPERATORS IS 16.
4. DIMENSION FROM CENTER LINES OF COVER FOR OPERATORS.
5. DIMENSION FROM CENTER LINE AND BACK OF MTG. LUG FOR CONDUIT.
6. FOR MTG. ENCLOSURE USE ⅜ BOLT.

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
CAST TOLERANCE ON DIMENSIONS NOT CONTROLLED BY MACHINING = ±1/8" (3.2)
FILLET ON CORNER RADII 1/8" (3.2)
DRAFT 1°
FINISH 63 µ"
ANGLES ±1°
MACHINE TOLERANCES ON DIMENSIONS NOT SPECIFIED BELOW:
X.X = ±.03" (0.8)
X.XX = ±.010" (0.25)
X.XXX = ±.005" (0.13)
DRILL Ø .404" – .413" FOR ¾" NPSM
THREAD MINOR .339" – .343" FOR ¾" NPSM
ANGLE ± 0°30'
COUNTERBORE ROUND HOLES DEPTH ±.010" (0.25)
COUNTERSINK SPECIFIED ANGLE ±2°
DRILL SIZE ±.010" (0.25)

ADALET
A SCOTT FETZER COMPANY
Enclosure Systems Cable Accessories

NOTICE TO PERSONS RECEIVING THIS DRAWING
WHAT IS CLAIMED PROPRIETARY ABOUT THIS DRAWING MUST BE IDENTIFIED IN WRITING WITHIN 10 DAYS AFTER RECEIPT OF THIS DRAWING. IN THE ABSENCE OF SUCH IDENTIFICATION, ADALET SHALL BE FREE TO USE OR DISCLOSE THIS DRAWING FOR ANY PURPOSE AND TO ANY PERSON.

MATERIAL
FINISH TUMBLAST
CAT NO XCE/XJF 161606

TITLE MODIFIED XCE/XJF 161604 ENCLOSURE FOR
DRAWN BY DDH
DATE 11–14–01
ENG APPROVAL
PLOT SCALE 1=3.5
MFG APPROVAL
DWG SIZE D
DWG NO
SHT 1OF1
REV