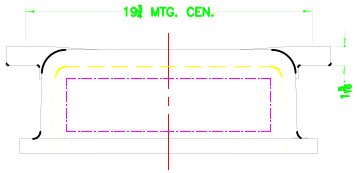
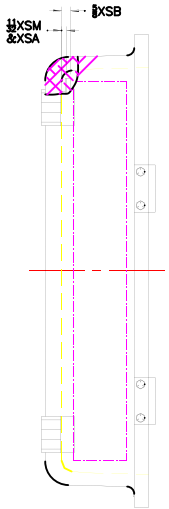
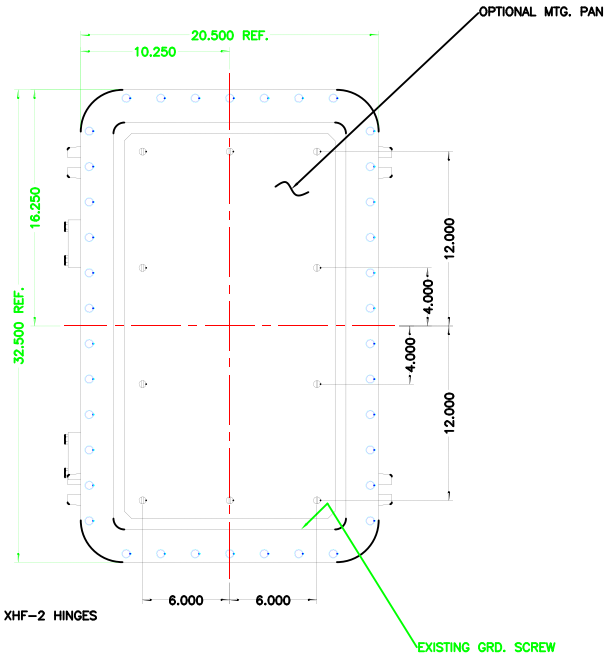
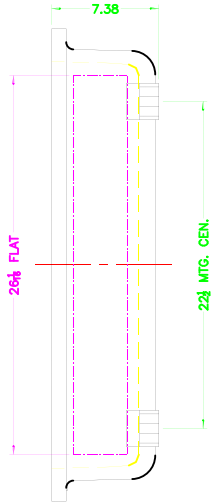
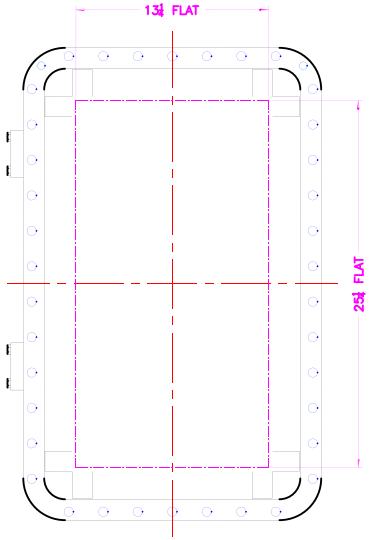
REV	REVISION	BY	ECN	DATE

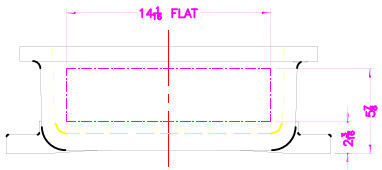












XCE 1628 COVER

COVER DRILLING ALLOWABLE IN XCE ONLY

NOTES:

1. MINIMUM SPACING FROM CENTER OF OPERATOR TO NEAREST FLAT IS 1$\frac{1}{16}$.
2. MINIMUM SPACING BETWEEN $\frac{3}{4}$–14 NPSM OPERATOR CENTERS IS 3$\frac{1}{2}$ FOR THIS ENCLOSURE.
3. MAXIMUM NUMBER OF OPERATORS IS 28.
4. DIMENSION FROM CENTER LINES OF COVER FOR OPERATORS.
5. DIMENSION FROM CENTER LINE AND BACK OF MTG. LUG FOR CONDUIT.
6. FOR MTG. ENCLOSURE USE $\frac{3}{8}$ BOLT.

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
CAST TOLERANCES ON DIMENSIONS NOT OTHERWISE SPECIFIED:
± 1/8" BOSS
FILLET OR CORNER RADII 1/8"
DRAFT 1°
FINISH 63 µ"
ANGLES 1°
MACHINE TOLERANCES ON DIMENSIONS NOT OTHERWISE SPECIFIED:
± .010" .XX ± .005"
FILLET RAD .XXX ± .010"
ANGLES ± 30' .XXX ± .002" R. or 45°
DRILLED HOLES
COUNTERBORE AND SPOTFACED HOLES
DEPTH TOLERANCE ± .2
SPOTFACE ± .1

ADALET
A SCOTT FETZER COMPANY
Enclosure Systems Cable Accessories

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MATERIAL
FINISH TUMBLAST
CAT NO XCE/XJF 162806

TITLE MODIFIED XCE/XJF 162806 ENCLOSURE FOR

DRAWN BY	DDH	DATE	11-15/01
ENG APPROVAL		PLOT SCALE	1=4.5
MFG APPROVAL		DWG SIZE	D
DWG NO		SHT	1OF1
		REV	