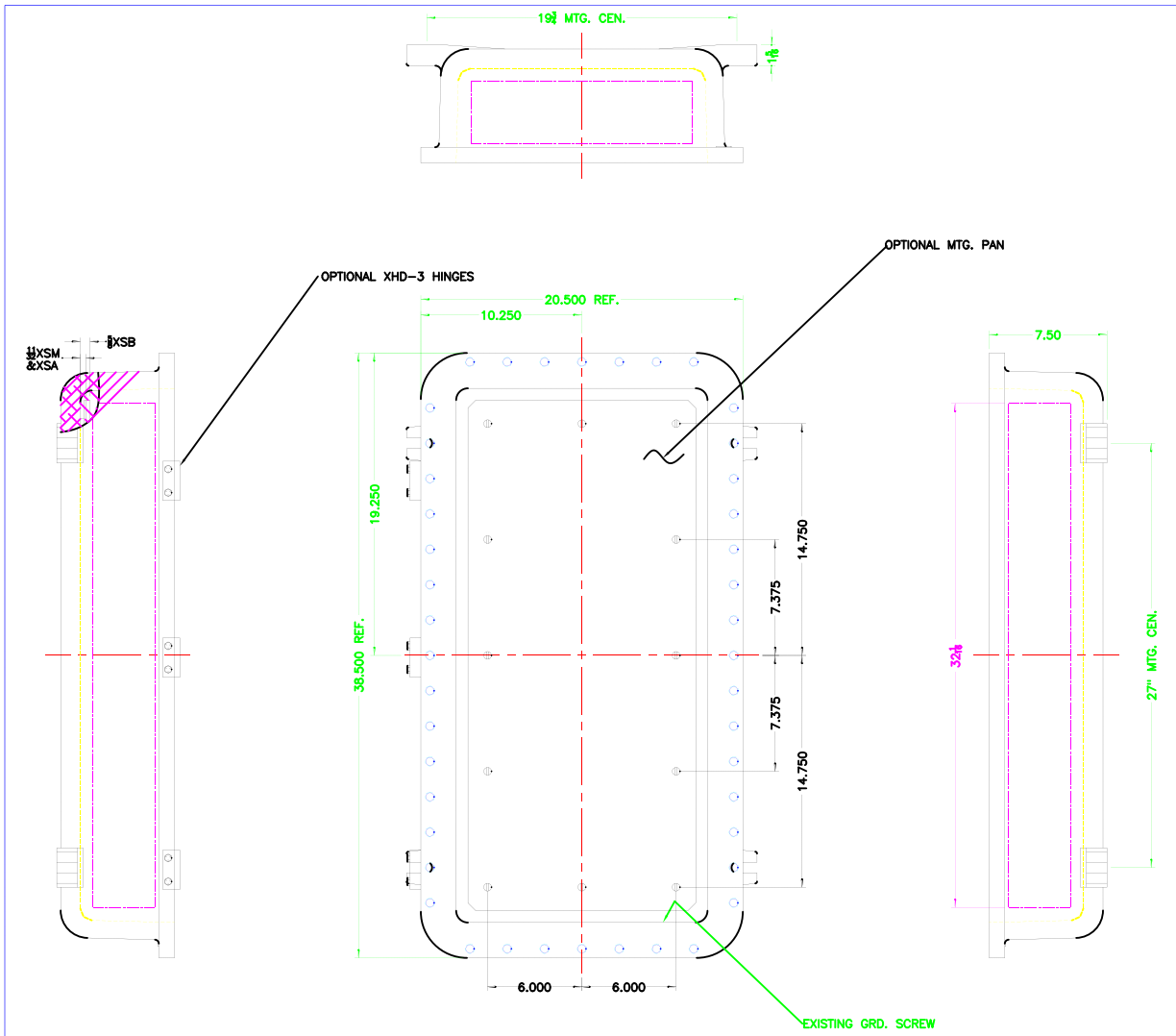

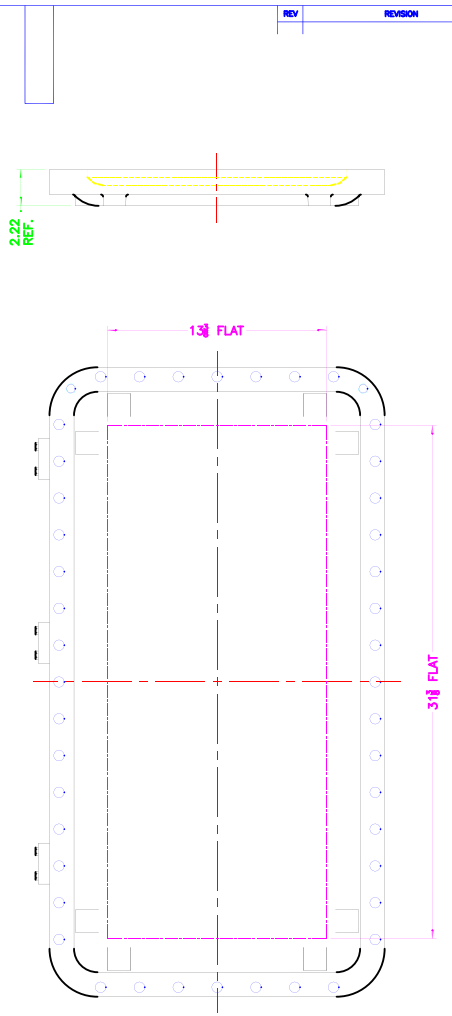

REV	REVISION	BY	ECN	DATE

XCE 1634 COVER

NOTES:

COVER DRILLING ALLOWABLE IN XCE ONLY

1. MINIMUM SPACING FROM CENTER OF OPERATOR TO NEAREST FLAT IS 1 1/16.
2. MINIMUM SPACING BETWEEN ¾–14 NPSM OPERATOR CENTERS IS 3½ FOR THIS ENCLOSURE.
3. MAXIMUM NUMBER OF OPERATORS IS 36.
4. DIMENSION FROM CENTER LINES OF COVER FOR OPERATORS.
5. DIMENSION FROM CENTER LINE AND BACK OF MTG. LUG FOR CONDUIT.
6. FOR MTG. ENCLOSURE USE ⅜ BOLT.

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
CAST TOLERANCES ON DIMENSIONS NOT OTHERWISE SPECIFIED
± 1/8" BASIC
FILLET & CORNER RADII 1/8"
DRAFT 1°
ANGLES ±1°
MACHINE TOLERANCES ON DIMENSIONS NOT OTHERWISE SPECIFIED
± 1/64 .XXX ± .010"
FILLET RAD .XXX" ± .010"
DRILL DEPTH .XXX" ± .010"
ANGLES ± 1/2°
FINISH 125
CENTER DRILL THREADED HOLES PER ANSI B94.11M
BOLT HOLE DIAMETERS PER ANSI B18.2.8
NPSM 6H-LH

ADALET
A SCOTT FETZER COMPANY
Enclosure Systems Cable Accessories

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MATERIAL
FINISH TUMBLAST
CAT NO XCE/XJF 163406

TITLE MODIFIED XCE/XJF 163406 ENCLOSURE FOR
DRAWN BY DDH
DATE 11–15–01
ENG APPROVAL
PLOT SCALE 1=4
MFG APPROVAL
DWG SIZE D
DWG NO
SHT 1OF1
REV