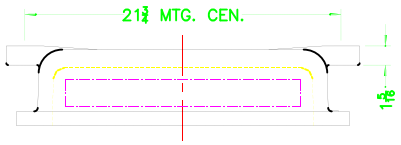
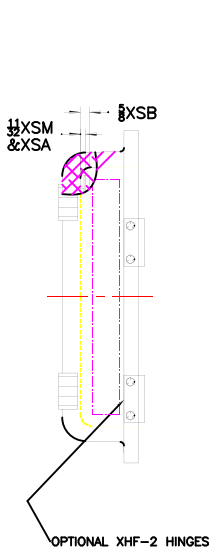
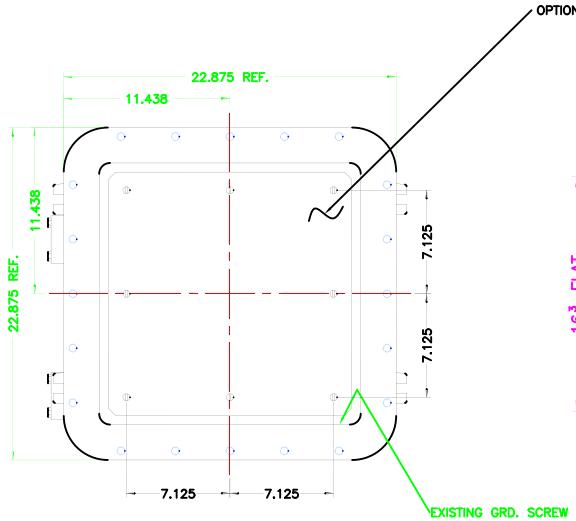
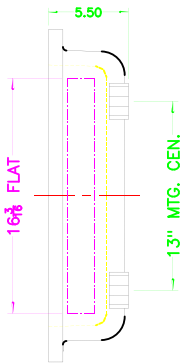
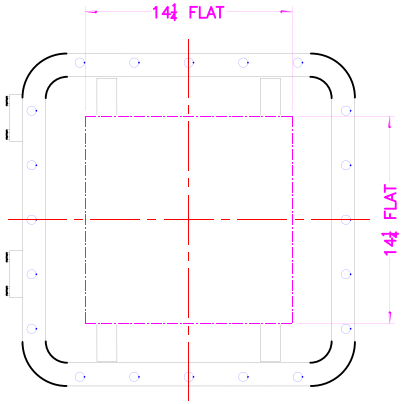
REV	REVISION	BY	ECN	DATE



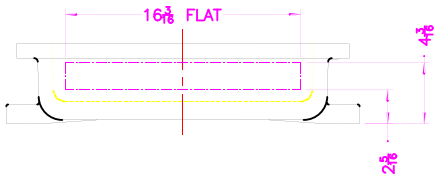








XCE 1818 COVER



COVER DRILLING ALLOWABLE IN XCE ONLY

NOTES:

1. MINIMUM SPACING FROM CENTER OF OPERATOR TO NEAREST FLAT IS 1 1/16.
2. MINIMUM SPACING BETWEEN ¾–14 NPSM OPERATOR CENTERS IS 3½ FOR THIS ENCLOSURE.
3. MAXIMUM NUMBER OF OPERATORS IS 16.
4. DIMENSION FROM CENTER LINES OF COVER FOR OPERATORS.
5. DIMENSION FROM CENTER LINE AND BACK OF MTG. LUG FOR CONDUIT.
6. FOR MTG. ENCLOSURE USE ⅜ BOLT.

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
CAST TOLERANCES ON DIMENSIONS NOT OTHERWISE SPECIFIED:
± 1/8" BOSS
FILLET R, CORNER RADII 1/8"
DRAFT 1°
FINISH 63
ANGLES ±1°
MACHINE TOLERANCES ON DIMENSIONS NOT OTHERWISE SPECIFIED:
± 1/64" .XXX ± .010"
FILLET R .062" .XX ± .02"
ANGLES ± 30' .XXX ± .005" R, or ⌀
DRILLED HOLES TO BE:
COUNTER BORE, SPOT FACE OR DEPTH TO BE:

ADALET
A SCOTT FETZER COMPANY
Enclosure Systems Cable Accessories

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MATERIAL
FINISH TUMBLAST
CAT NO XCE/XJF 181804

TITLE MODIFIED XCE/XJF 181804 ENCLOSURE FOR

DRAWN BY	DDH	DATE	11–15–01
ENG APPROVAL		PLOT SCALE	1=4.5
MFG APPROVAL		DRG SIZE	D
DRG NO		SHT	1OF1
		REV	