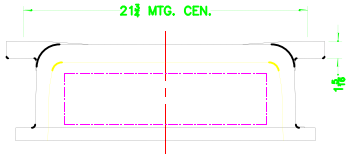
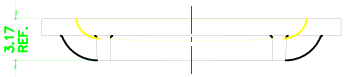
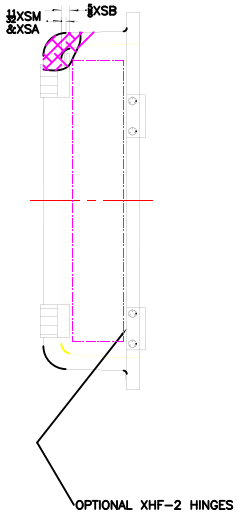
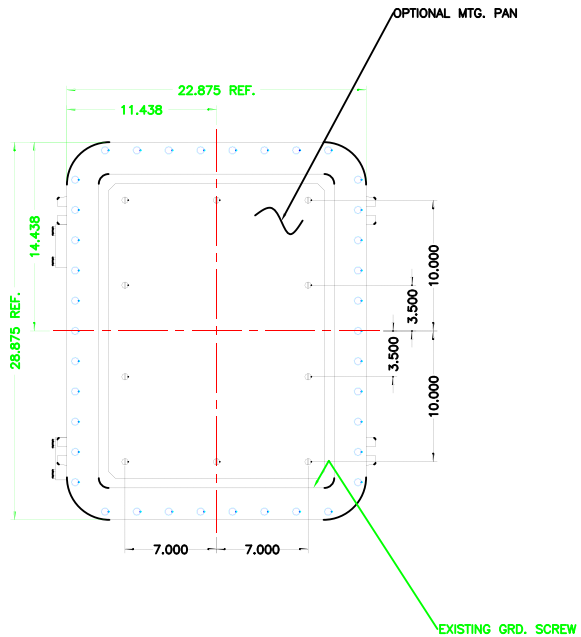
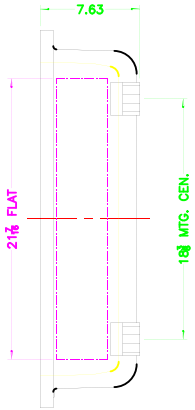
REV	REVISION	BY	ECN	DATE

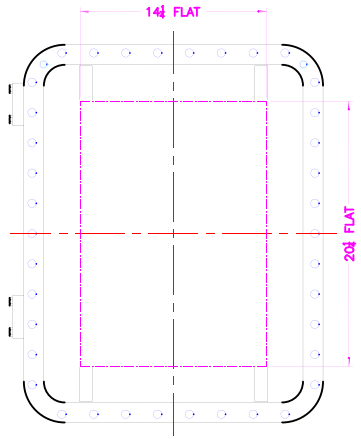




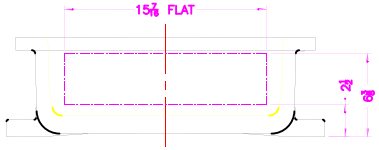








XCE 1824 COVER



COVER DRILLING ALLOWABLE IN XCE ONLY

NOTES:

1. MINIMUM SPACING FROM CENTER OF OPERATOR TO NEAREST FLAT IS 1⅛.
2. MINIMUM SPACING BETWEEN ¾–14 NPSM OPERATOR CENTERS IS 3½ FOR THIS ENCLOSURE.
3. MAXIMUM NUMBER OF OPERATORS IS 24.
4. DIMENSION FROM CENTER LINES OF COVER FOR OPERATORS.
5. DIMENSION FROM CENTER LINE AND BACK OF MTG. LUG FOR CONDUIT.
6. FOR MTG. ENCLOSURE USE ⅜ BOLT.

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
CAST TOLERANCES ON DIMENSIONS NOT OTHERWISE SPECIFIED:
± 1/64" BASIC
FILLET R= CORNER RADII 1/8"
DRAFT 1°
FINISH 63
ANGLES ±1°
MACHINE TOLERANCES ON DIMENSIONS NOT OTHERWISE SPECIFIED:
± .010"
DRILLED .XXX ± .005"
REAMED .XXX ± .002"
BORED .XXX ± .010"
ANGLES ± 0°30'
CENTER DRILL THROUGH HOLES
BOLT CIRCLE SPECIFICATIONS
BOLT R=.XX
HOLE R=.XX

ADALET
A SCOTT FETZER COMPANY
Enclosure Systems Cable Accessories

NOTICE TO PERSONS RECEIVING THIS DRAWING
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MATERIAL: SEE NOTES
FINISH: TUMBLAST
CAT NO: XCE/XJF 182406

TITLE: MODIFIED XCE/XJF 182406 ENCLOSURE FOR

DRAWN BY	DDH	DATE	11-16-01
ENG APPROVAL		PLOT SCALE	1=5
MFG APPROVAL		DWG SIZE	D
DWG NO		SHT	1OF1
		REV	