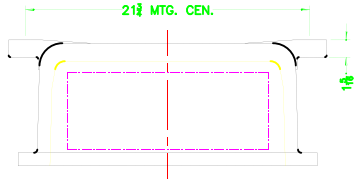
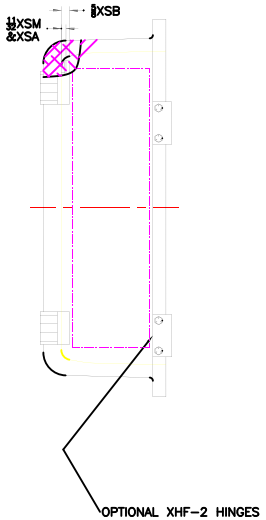
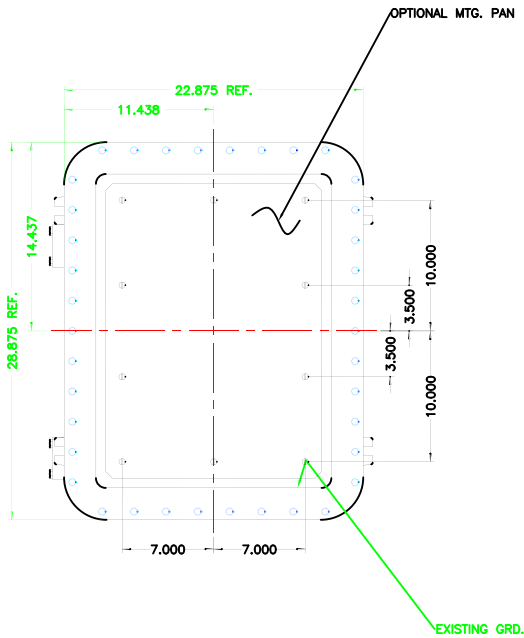
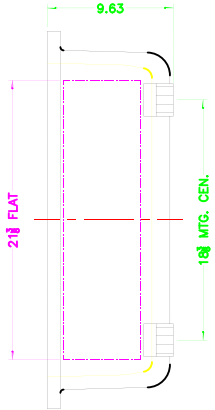
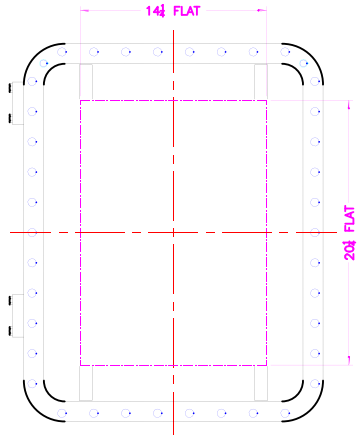
REV	REVISION	BY	ECN	DATE

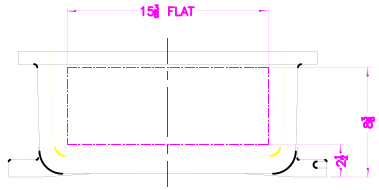












XCE 1824 COVER

COVER DRILLING ALLOWABLE IN XCE ONLY

NOTES:

1. MINIMUM SPACING FROM CENTER OF OPERATOR TO NEAREST FLAT IS 1 1/16.
2. MINIMUM SPACING BETWEEN ¾–14 NPSM OPERATOR CENTERS IS 3½ FOR THIS ENCLOSURE.
3. MAXIMUM NUMBER OF OPERATORS IS 24.
4. DIMENSION FROM CENTER LINES OF COVER FOR OPERATORS.
5. DIMENSION FROM CENTER LINE AND BACK OF MTG. LUG FOR CONDUIT.
6. FOR MTG. ENCLOSURE USE ⅜ BOLT.

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
CAST TOLERANCES ON DIMENSIONS NOT OTHERWISE SPECIFIED
+.125" RADIUS
FILLET R .125
CORNER RADII 1/8"
DRAFT 1°
FINISH 125
ANGLES ±1°
MACHINE TOLERANCES ON DIMENSIONS NOT OTHERWISE SPECIFIED
.X ±.06
.XX ±.02 XXX ± .010"
ANGLE ± 30' .XX" - .010" R. or 45°
DRILL DEPTH .XXX" - .010" R. or 45°
ANGLE ± 1°
COVER BOLT THREAD HOLES
BOLT THREAD SPECIFIED
BOLT TORQUE
NPSM 6.5FT-LB

ADALET
A SCOTT FETZER COMPANY
Enclosure Systems Cable Accessories

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MATERIAL
FINISH TUMBLAST
CAT NO XCE/XJF 182408

TITLE MODIFIED XCE/XJF 182408 ENCLOSURE FOR

DRAWN BY	DDH	DATE	11-16-01
ENG APPROVAL		PLOT SCALE	1=5
MFG APPROVAL		DWG SIZE	D
DWG NO		SHT	1OF1
		REV	