



XCE 1624 COVER

NOTES:

- COVER DRILLING ALLOWABLE IN XCE ONLY
1. MINIMUM SPACING FROM CENTER OF OPERATOR TO NEAREST FLAT IS 1 1/8.
 2. MINIMUM SPACING BETWEEN 3/4-14 NPSM OPERATOR CENTERS IS 3 1/2 FOR THIS ENCLOSURE.
 3. MAXIMUM NUMBER OF OPERATORS IS 24.
 4. DIMENSION FROM CENTER LINES OF COVER FOR OPERATORS.
 5. DIMENSION FROM CENTER LINE AND BACK OF MTG. LUG FOR CONDUIT.
 6. FOR MTG. ENCLOSURE USE 3/8 BOLT.

<small>DO NOT SCALE DRAWING</small> <small>UNLESS OTHERWISE SPECIFIED</small> <small>DIMENSIONS ARE IN INCHES</small> <small>CAST TOLERANCES ON DIMENSIONS</small> <small>NOT OTHERWISE SPECIFIED:</small> <small>1/2" = 1/16" STOCK</small> <small>FILLET OR CORNER RADII 1/8"</small> <small>SHAFT 1/2"</small> <small>FRAC ± 1/16"</small> <small>ANGLES ± 1°</small> <small>MACHINE TOLERANCES ON DIMENSIONS NOT OTHERWISE SPECIFIED:</small> <small>1/2" = 1/32"</small> <small>1/4" = 1/64"</small> <small>3/16" = 1/128"</small> <small>1/8" = 1/256"</small> <small>EDGE BREAK .005" - .015" R. or 45°</small> <small>ANGLES ± 0-30°</small> <small>GAGING FOR THERMAID HOLES</small> <small>NOT OTHERWISE SPECIFIED:</small> <small>NPSM E-21-2.2</small> <small>NPSM E-24-1.0</small>		<small>TITLE</small> MODIFIED XCE/XJF 162406 ENCLOSURE FOR	
		<small>NOTICE TO PERSONS RECEIVING THIS DRAWING:</small> ADALET-PLM CLAIMS PROPRIETARY RIGHTS IN THE MATERIAL DISCLOSED HEREIN. THIS DRAWING IS ISSUED IN CONFIDENCE FOR ENGINEERING INFORMATION ONLY AND MAY NOT BE REPRODUCED OR USED TO MANUFACTURE ANYTHING SHOWN HEREIN WITHOUT EXPRESS WRITTEN PERMISSION FROM ADALET-PLM TO THE USER.	<small>DRAWN BY</small> DDH <small>DATE</small> 11-15-01
<small>MATERIAL:</small> TUMBLAST	<small>ENG APPROVAL</small> [Signature]	<small>PLANT SCALE</small> 1=4.5 <small>DWG BASE</small> D	<small>REV</small> 10F1
<small>CAT NO</small> XCE/XJF 162406	<small>DWG NO</small>	<small>SET</small>	<small>REV</small>