# **Control Station**

### FEATURES

- Lightweight, corrosion-resistant, copper-free aluminum alloy (0.3% max. copper content).
- All operating shafts are stainless steel for corrosion resistance.
- Durable cast on lugs cannot get lost.
- Ground screw is highly visible and accessible.
- Uniform wall thickness (not ribbed) for versatility of conduit openings assuring 5 full threads engagement and maximum available area for conduit drilling and tapping.
- Operators may be mounted through back wall for panel mounting.
- Box depth provides for the stacking of 2 contact blocks.
- Anodized aluminum operators install easily in the field.

TABLE A2 - CONTROL STATION BOXES					
# of Operators	Surface Mount	Panel Mount*	Std. Cond. Size (in.)		
1	X1	X1P	3/4		
2	X2	X2P	3/4		
3	Х3	ХЗР	3/4		
4	X4	X4P	1		
5	X5	X5P	11⁄4		
6	X6	X6P	11⁄4		
7	X7	X7P	11⁄4		
8	Х8	X8P	11⁄4		
12	X12	X12P	11/2		
15	X15	X15P	11/2		
18	X18	X18P	11/2		

\*Panel Mount: Operators mounted in back, add P to operator suffix.

 $\textbf{Surface Mount:} \ \textbf{Operators mounted in cover.}$ 

NOTE: All operator holes are 3/4" - 14 NPSM

TABLE B2 - PILOT LIGHTS & LIGHTED PUSHBUTTON					
	SUFFIX NOS. FOR PILOT LIGHTS				
Lens Color	Guarded Candleabra Base	Guarded Slide Base	Lighted Pushbutton** Unguarded		
Amber	337	343	30		
Blue	338	344	35		
Clear	339	345	40		
Green	340	346	45		
Red	341	347	50		
White	342	348	55		





#### **Certifications**

Class I, Groups C & D

Class II, Groups E, F & G

Class III

UL Standard 698

CSA Standard C22.2 No. 30

For NEMA 4 or special machining options-see XIFC Series

\*\*CSA certified products require guarded pilot devices

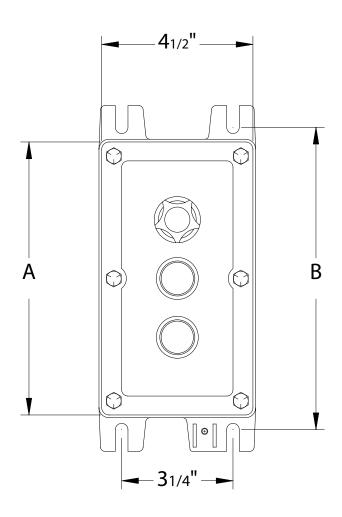


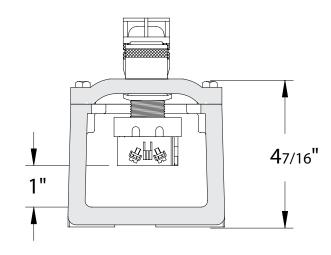
# Enclosures

# **Control Station**

DIMENSIONS						
	Nom. Inside	Dimensions (in.)		Est. Weight	Std. Conduit*	
Enclosure	Dimensions	Α	В	(lbs.)	Size (in.)	
X1	030303	4 1/2	5 ½	5	3/4	
X2	030603	7 1/16	8	7	3/4	
Х3	030703	8 1/8	9	8	3/4	
X4	030903	10 1/16	11	10	1	
X5	031103	12 1⁄16	13	11	1¼	
Х6	031303	14 1/16	15	12	1¼	
X7	031503	16	17	13	1¼	
X8	031803	19	20	16	1¼	
X12	032403	25 1/16	26	21	1½	
X15	033003	31 1/8	32 1/8	28	1½	
X18	033603	37 1/4	38 1/8	33	1½	

Control Stations have conduit openings centered on top and bottom.





<sup>\*</sup>Consult factory for other conduit sizes.

# **Explosionproof & Dust-Tight Push Buttons**

Class I, Groups B, C & D Class II, Groups E, F & G **NEMA 3, 4, 7 & 9** 

## **FEATURES**

- All operators are die cast aluminum alloy. The barrels are all 3/4" NPSM thread. Maximum installation thickness 1 3/4" panel mount, 3/4" surface
- · Black molded nylon buttons. The exposed metal parts are black anodized aluminum. For color coding we will furnish at no additional cost the following color combinations: Red buttons with red metal caps and green buttons with green metal caps. Metal caps are also available in blue, gold or clear with black buttons. Specify colors required.
- Red Mushroom head buttons are 1 3/4" diameter anodized aluminum. Also available in black or green.
- XHPBPL has padlock attachment on top of cap allowing operator to be locked with the push button depressed.
- For use with BT contact blocks. Contact blocks can be stacked for multiple circuits. Contact blocks are not included with the operators.
- XHPPM/XHPPMS require 2" minimum spacing.
- · XHPB pushbuttons are momentary.
- XHPP pushbuttons are maintained.

FOR USE WITH SERIES BT CONTACT BLOCKS			
Catalog #	Operator Description	Weight (lbs.)	
XHPB	Panel Mount	1/2	
XHPBS	Surface Mount	1/2	
XHPBM	Red Mushroom Head, Panel Mount	1/2	
XHPBMS	Red Mushroom Head, Surface Mount	1/2	
XHPBPL	W/Padlock devices, Panel Mount	3/4	
XHPBSPL	W/Padlock devices, Surface Mount	3/4	
XHPPM*	Push/Pull switches, Panel Mount	3/4	
XHPPMS*	Push/Pull switches, Surface Mount	3/4	

\*Type BT1 contact blocks are included

#### **LEGEND PLATES AT END OF SECTION**

NOTE For extremely wet-dirty location applications, XHPB and XHPBS series are available to be used with protective boots.







**XHPBS** 







**XHPBM** 

**XHPBMS** 







**XHPPM** 

**XHPPMS** 









XHPBPL

**XHPBSPL** 

